



# Nanoparticle Injection Technology for Remediating Leaks of CO<sub>2</sub> Storage Formation

Project Number DE-FE0026514

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National Energy Technology Laboratory

Mastering the Subsurface Through Technology Innovation, Partnerships and Collaboration:  
Carbon Storage and Oil and Natural Gas Technologies Review Meeting

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# Project Overview:

## Objectives and Methodology

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Project Goal: Develop new technology to repair wellbore leakages

**Combination of a nanoparticle injection technique with the simultaneous extraction of harmful ions (e.g. chlorides) out of the leaking area.**

**Objective 1:** Development of the injection technology for leakage repair.

Electro-migration  
test unit

Select healing  
agents

Wellbore test  
system

Evaluate  
effectiveness

**Objective 2:** Development of a new numerical simulation model that can simulate and predict the performance of the new wellbore repair technology.

Model particle  
injection

Model ionic  
removal

# Concept Review

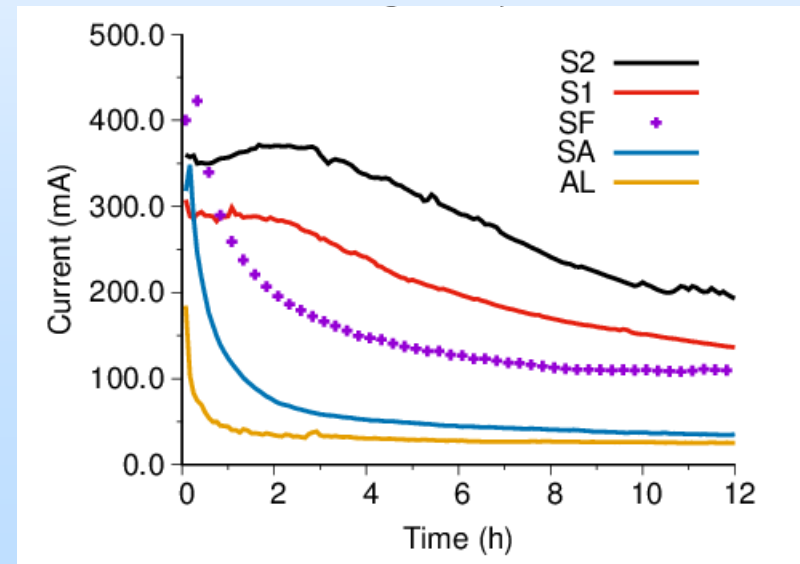
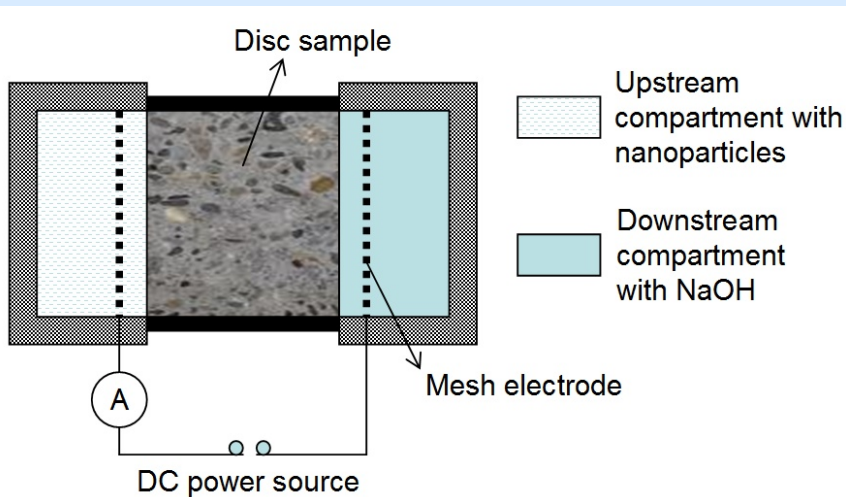
Electrochemical repair techniques are used for repairing reinforced concrete structures. We have developed this technology for repairing well cement.



Ionic exchange:

- High voltage
- Reverse anode and cathode regions
- Ions diffuse, causing gradient

## Task 2: Electro-migration test unit

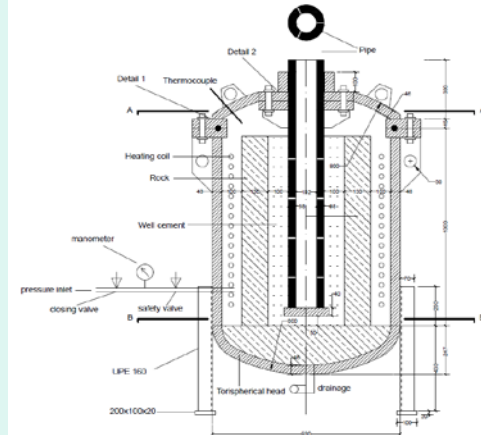


# Presentation Outline

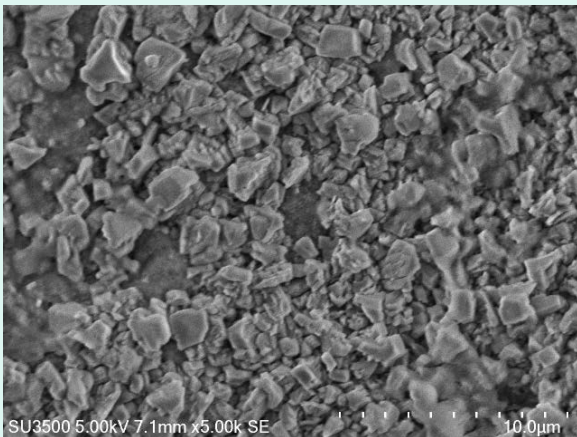
## Task 3: Selection of healing agents



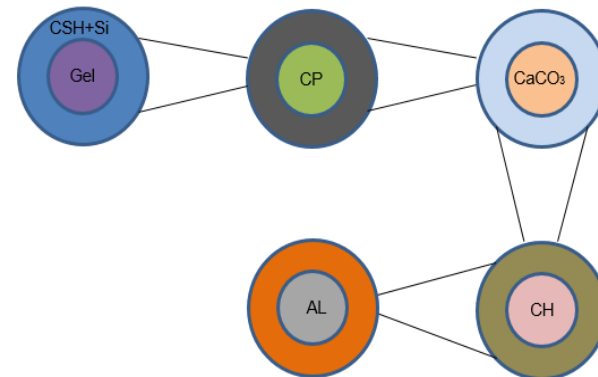
## Task 4: Wellbore test system



## Task 5: Evaluate effectiveness



## Task 6: Numerical modeling



# Task 3: Selection of healing agents

Table 1: Sample notation and producer specifications of nanoparticles used for treatments.

Specimen	Particle	Size	Charge	Content (wt.%)	Surface (m <sup>2</sup> /g)	pH	
S1	S	7 nm	⊖	30	320-400	9.7-10.3	7nm nanosilica
S2	S	22 nm	⊖	40	130-155	9-9.5	22nm nanosilica
SF	S	5 – 10* $\mu$ m	⊖	9	8 <sup>†</sup>	11.3-11.7	Fumed silica
SA	S/A	24 nm	⊕	30	n/a	4.2	Nanoalumina coated nanosilica
AL	A	50 nm	⊕	20	n/a	4	50nm nanoalumina

Note: S= $SiO_2$ ; A= $Al_2O_3$ ; \*(80% 1 – 5 $\mu$ m), <sup>†</sup> ref. [58]

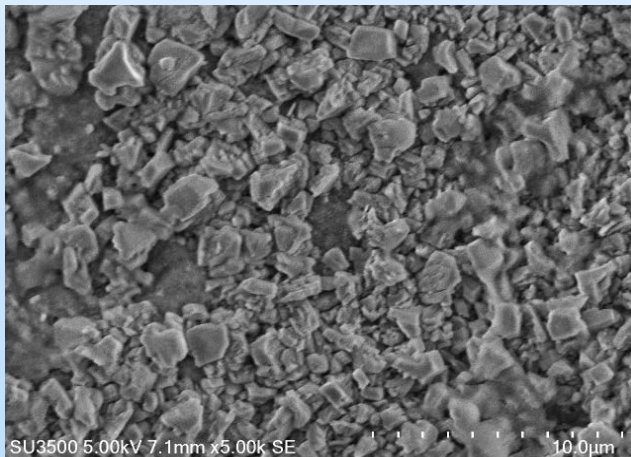
Extensive electro-migration tests:

- 50mm thick cylindrical specimens made of class-G oil well cement with 42% porosity.
- During the injection, the electric current was monitored and the total charge passed through the samples was logged.
- Two kinds of samples were tested, non-aged and aged. Aging was performed as thermal load (90°C lasting for 8 days) which caused severe cracking.

# Task 3: Selection of healing agents

Table 2: Mean relative porosity change,  $\delta$ , and total charge passed through sample for respective treatments on non-aged and aged samples.

Spec.	Non-aged		Aged	
	$\delta$ (%)	Charge passed (C)	$\delta$ (%)	Charge passed (C)
S1	$5.6 \pm 0.9$	$6283 \pm 439$	$7.4 \pm 0.6$	$9020 \pm 737$
S2	$5.2 \pm 0.6$	$6602 \pm 434$	$6.1 \pm 0.6$	$12396 \pm 823$
SF	$1.7 \pm 0.3$	$3204 \pm 134$	$4.5 \pm 0.7$	$6497 \pm 252$
SA	$5.7 \pm 2.5$	$3163 \pm 275$	$6.6 \pm 1.3$	$2500 \pm 278$
AL	$4.7 \pm 1.0$	$1384 \pm 125$	$5.7 \pm 2.6$	$2331 \pm 1313$

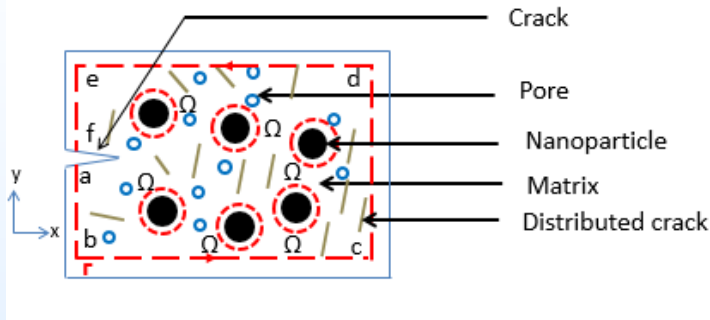


## Key insights:

- Injection effectiveness based on current drop and particle agglomeration
- 7nm nanosilica was the most effective anionic particle
- Fumed silica is the most efficient cationic particle

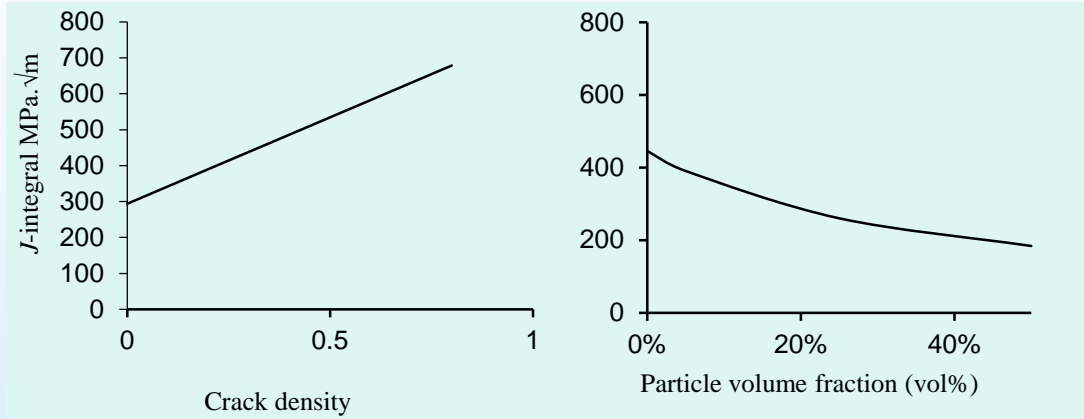
Surface agglomeration based on particle charge, size, and pH.

# Task 3: Selection of healing agents

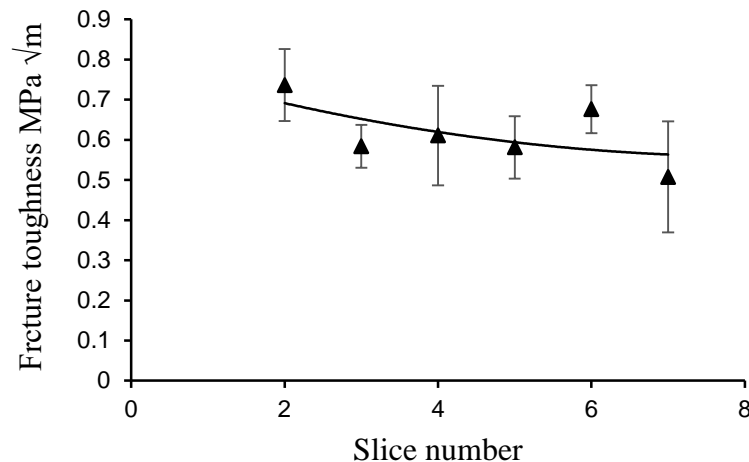
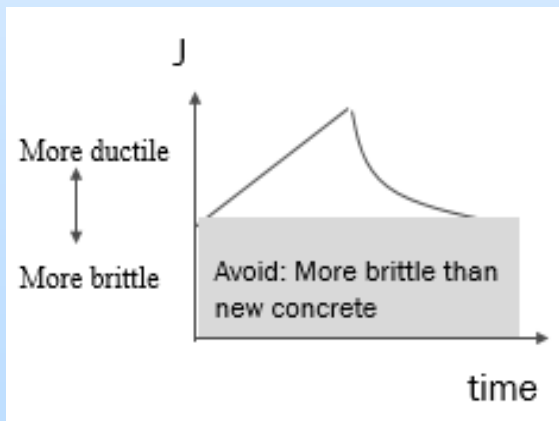


Fracture mechanics equation for cracking potential (toughness)

Theoretical behavior:



Experimental verification:

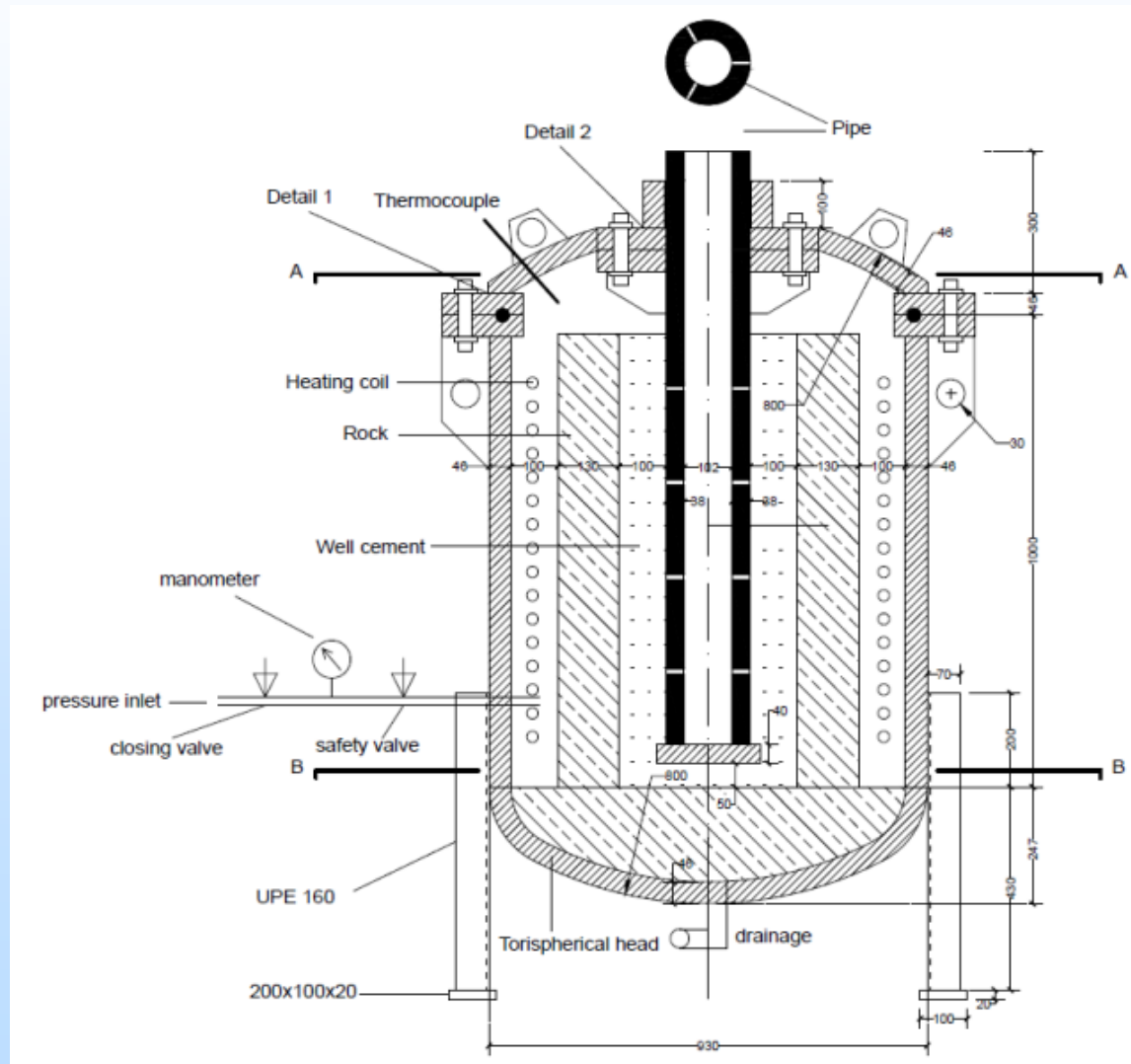


# Task 4: Wellbore test system

**Goal:** develop a small-scale prototype wellbore testing system; and use it to simulate the real environment in the field.

- 9 foot tall chamber
- 30 MPa internal pressure
- Heating up to 150°C
- Standard well pipe

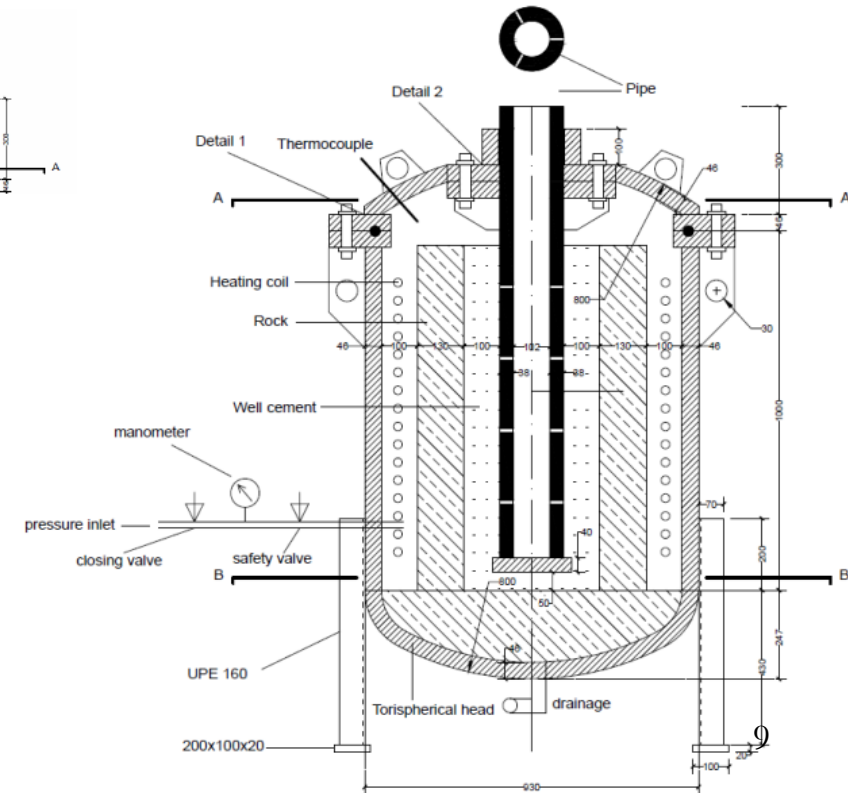
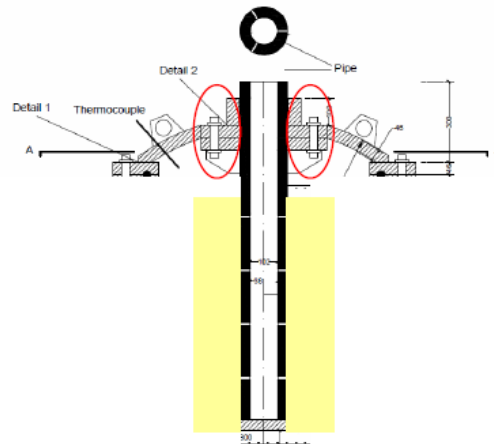
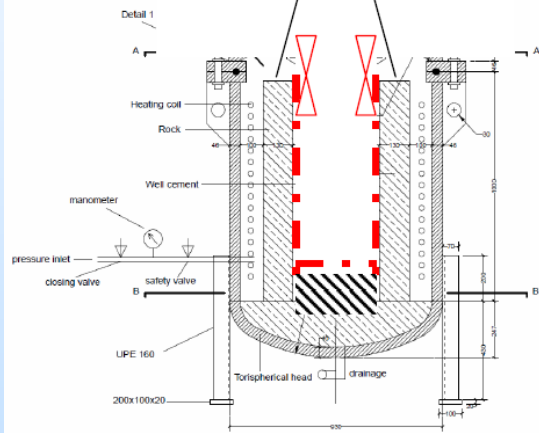
**Design is complete, currently under production.**





# Task 4: Wellbore test system

1. Place an aged concrete cylinder inside the vessel using a crane
2. Install wall and bottom (plastic) separator.
3. Insert steel casing and lid assembly
4. Stress bolts
5. Connect mud-jacking pump and fill annulus with cement through the tube
6. Fill with brine and pressurize
7. Conduct particle injection test



# Task 5: Evaluate effectiveness

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- SEM-EDX measurements (morphology, elemental composition)
- light microscopy (morphology, cracking, large pores)
- BET (usually N<sub>2</sub> or H<sub>2</sub>O adsorption, 1-1000nm, surface area, distribution)
- overall porosity change

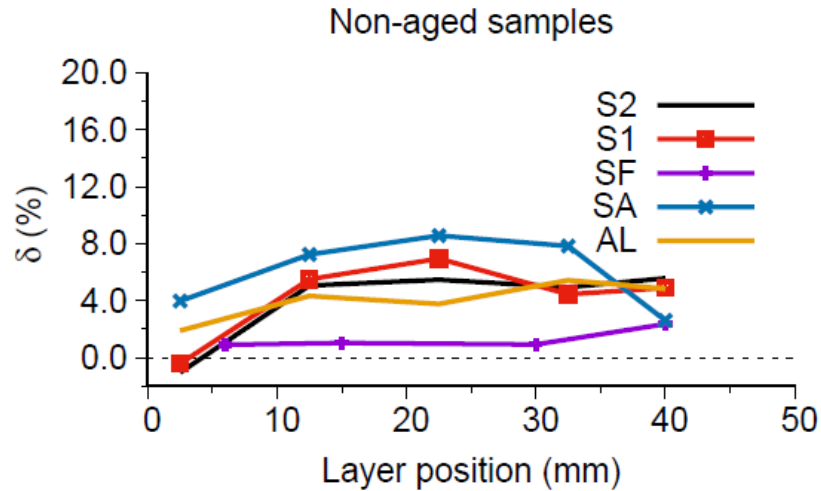
Total porosity

$$\Phi = \frac{w_{SSD} - w_D}{\rho V_s},$$

Rel. porosity change

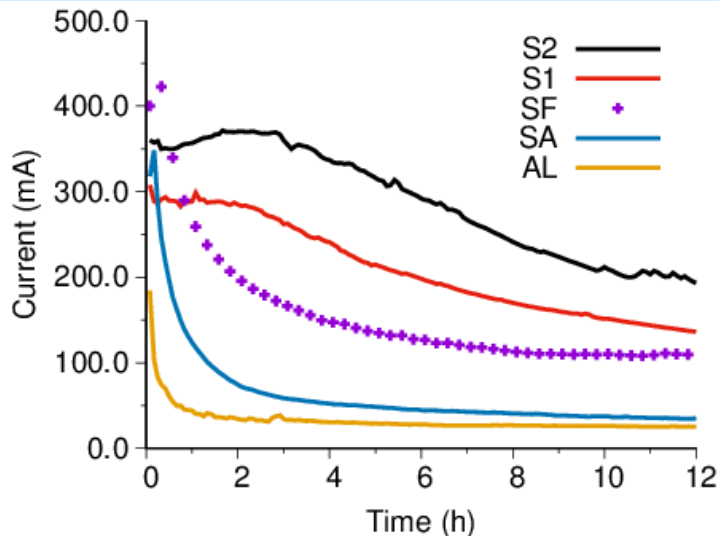
$$\delta = \frac{\Phi_{untr} - \Phi_{tr}}{\Phi_{untr}},$$

# Task 5: Evaluate effectiveness



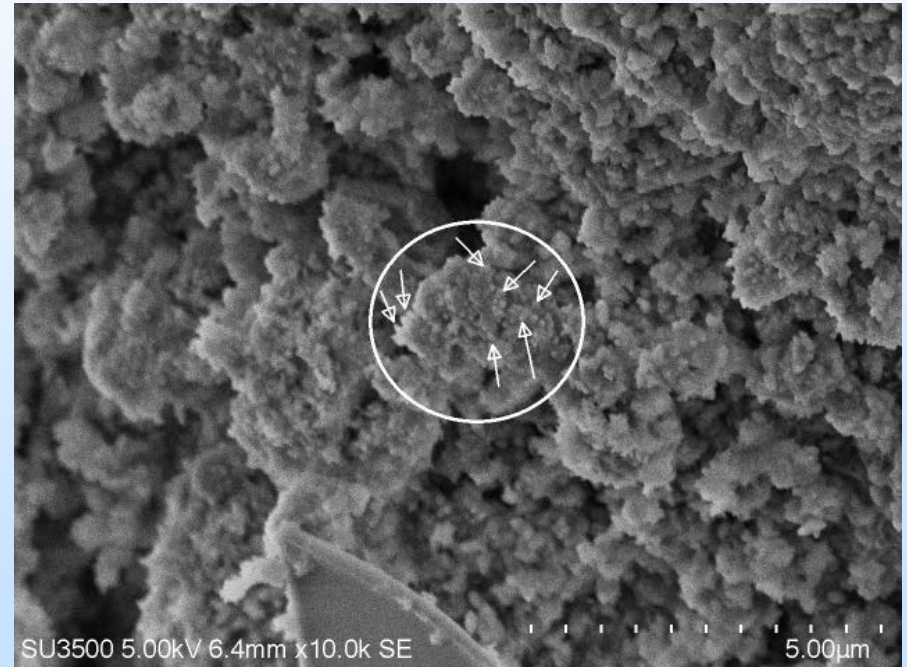
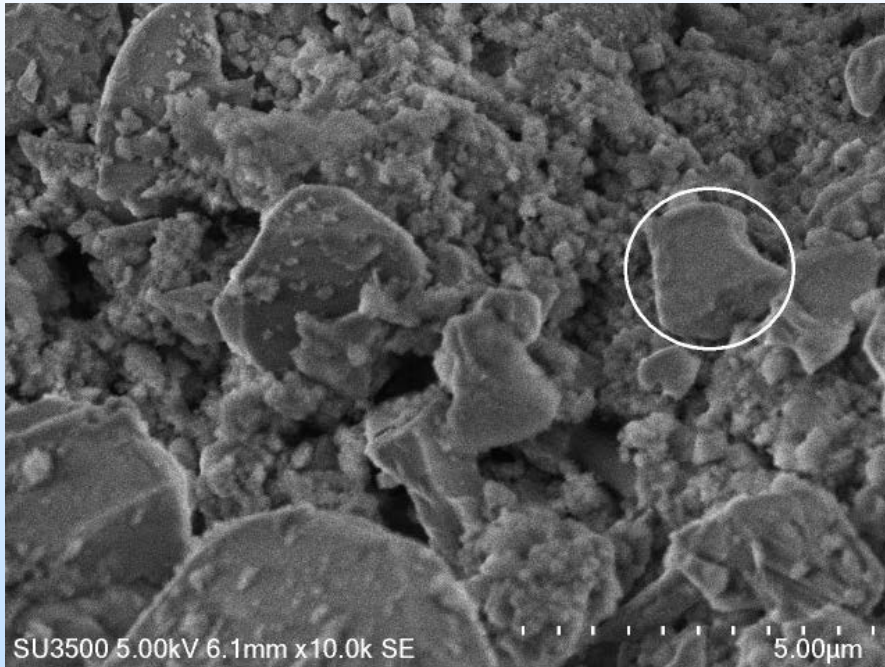
Indications of effectiveness:

- Consistent lower porosity near particle source
- Reduced porosity across the entire cylinder for particles with faster injection rates.



# Task 5: Evaluate effectiveness

Deposition on cracked surface

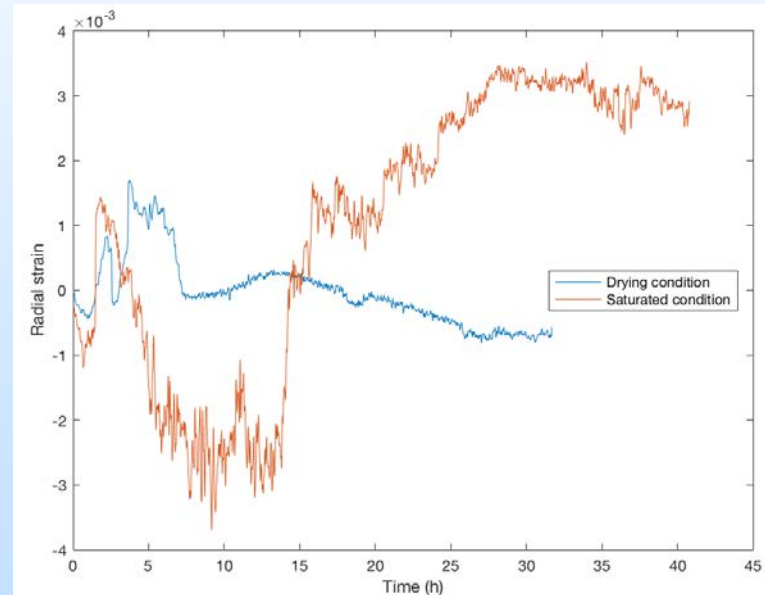
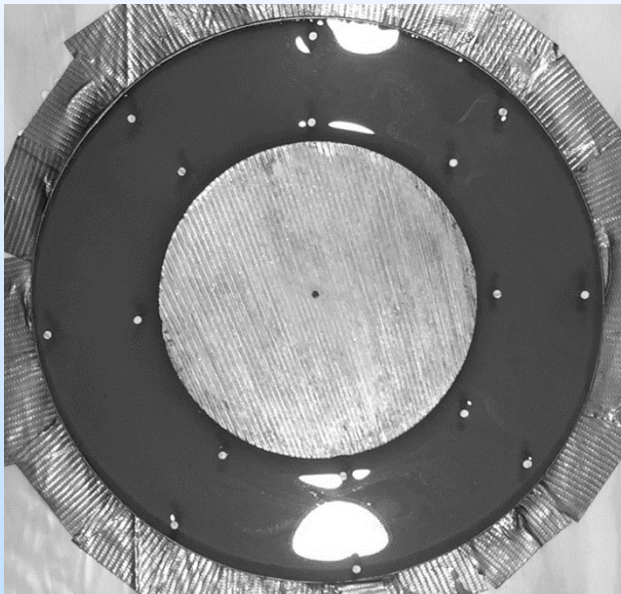


# Task 5: Evaluate effectiveness

The repair effectiveness depends on the leakage paths.

Study crack development and structure to understand how particles will enter the leakage network.

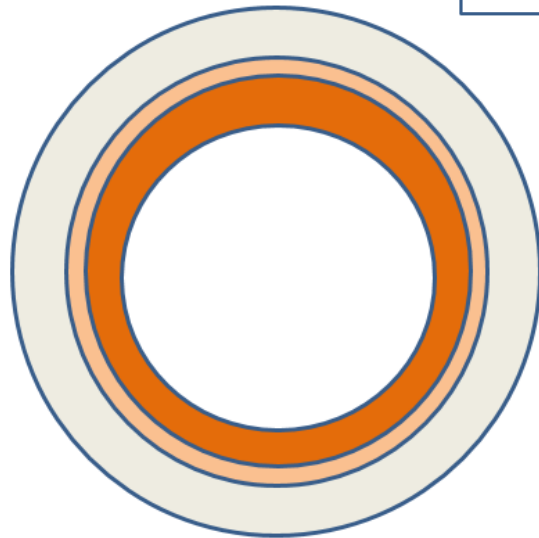
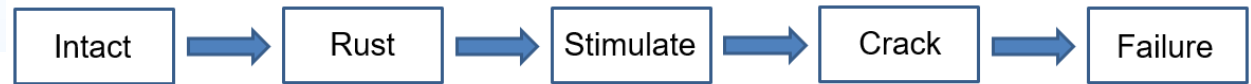
Digital image correlation study of well cement ring test.



Vertical delamination crack is sensitive to stiffness of steel sheath:  
lower modulus  $\rightarrow$  cracking at 2 weeks  
higher modulus  $\rightarrow$  cracking at 1.5 days

# Task 6: Numerical modeling

## Rust Penetration



- Borehole
- Steel Pipe
- Rust
- Cement

Pressure Change after the Crack Appeared  
(Timoshenko and Fictitious Crack Model)

$$\begin{aligned}
 & \text{Interface Pressure} \\
 &= f_t \frac{(R_o^2 - R_{cr}^2) R_{cr}}{(R_o^2 + R_{cr}^2) R_i} \\
 &+ \frac{1}{R_i} \int_{R_i}^{R_{cr}} f_t \left( \frac{2EG_c - \pi R_{cr} f_t^2}{2EG_c - \pi r f_t^2} \right) dr
 \end{aligned}$$

Calculate service life

$$T_{service} = T_{rust} + T_{stimulate} + T_{crack}$$

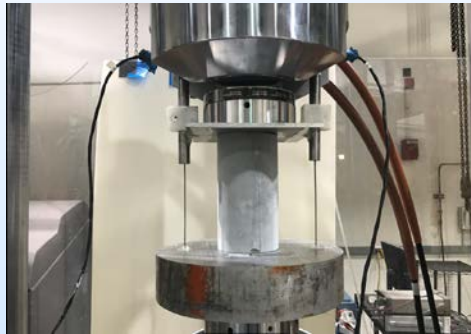
Comparison of Simulated Results with Experimental Study (Liu and Weyers 1988)

Case	$R_i$ (mm)	$R_o$ (mm)	E (Mpa)	$f_t$ (Mpa)	$i_{corr}$ ( $\mu A/cm^2$ )	$\Delta t_{rust}$ (year)	
1	8	34.88	27000	3.3	3.75	0.72	0.67
2	8	56	27000	3.3	2.41	1.84	1.84
3	8	78.3	27000	3.3	1.79	3.54	3.54

Exp. result

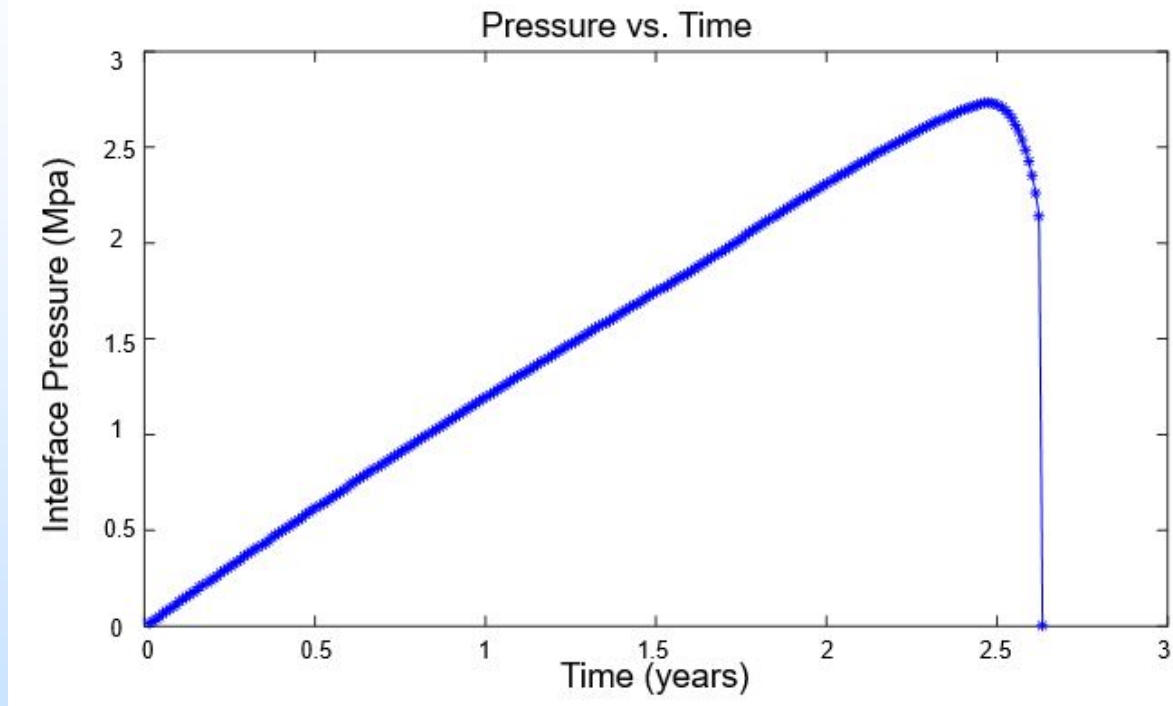
# Task 6: Numerical modeling

## Input Material Parameters of Well Cement



	Fracture Energy (N/mm)	Elastic Modulus (Mpa)	Tensile Strength (Mpa)	Porosity (%)
<b>Well Cement</b>	0.0863	8968.5	2.38	40
<b>Concrete</b>	0.02	27000	3.3	40

# Task 6: Numerical modeling



Condition	Time (years)
Crack Initiation	1.63
Peak Pressure	2.48
Completely Crack	2.68



# Task 6: Numerical modeling

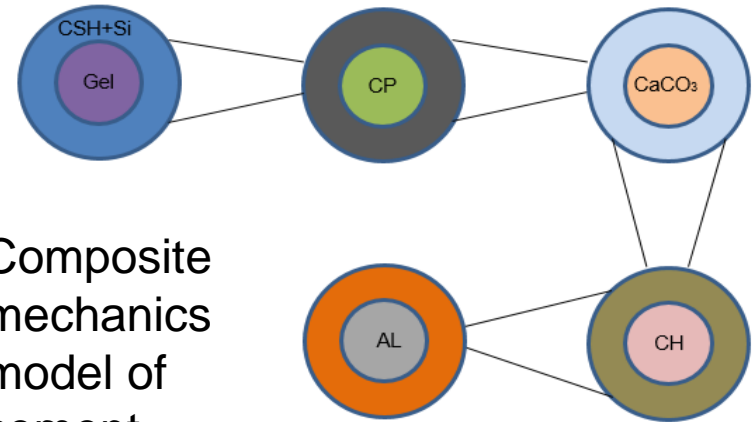
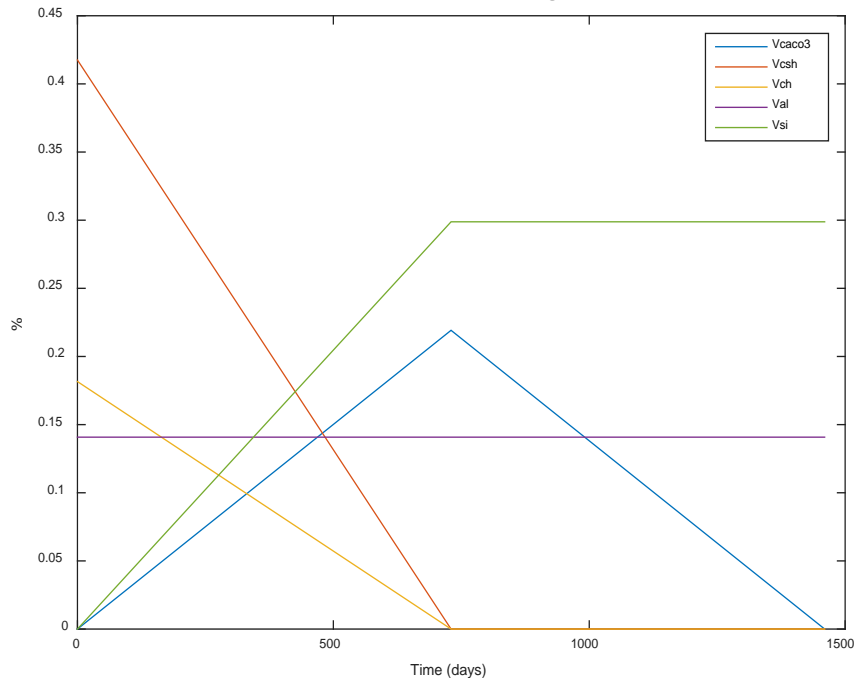
## Well Cement Carbonation

Leaking CO<sub>2</sub> interacts with cement

$$E_{eff} = E_{matrix} \left( 1 + \frac{f_{inclusion}}{\left( \frac{1 - f_{inclusion}}{3} \right) + \left( \frac{1}{\frac{E_{inclusion}}{E_{matrix}} - 1} \right)} \right)$$

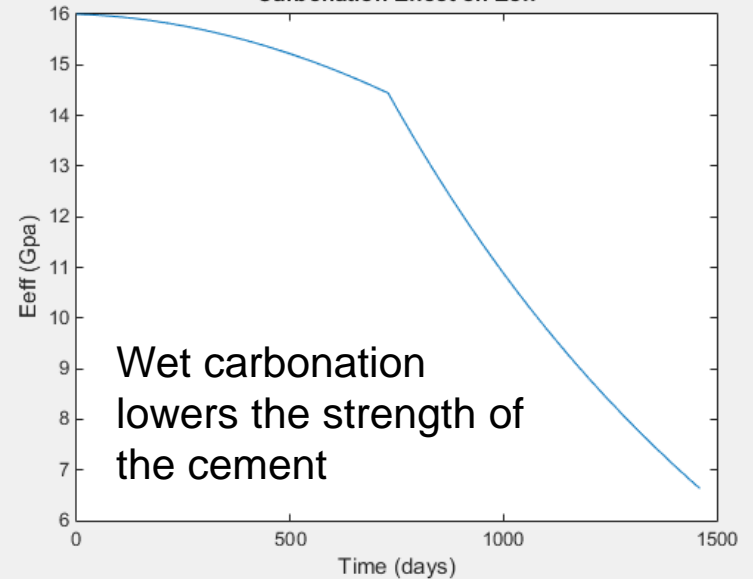
Effective modulus

Cement Composition Change due to Carbonation



Composite mechanics model of cement

Carbonation Effect on Eeff



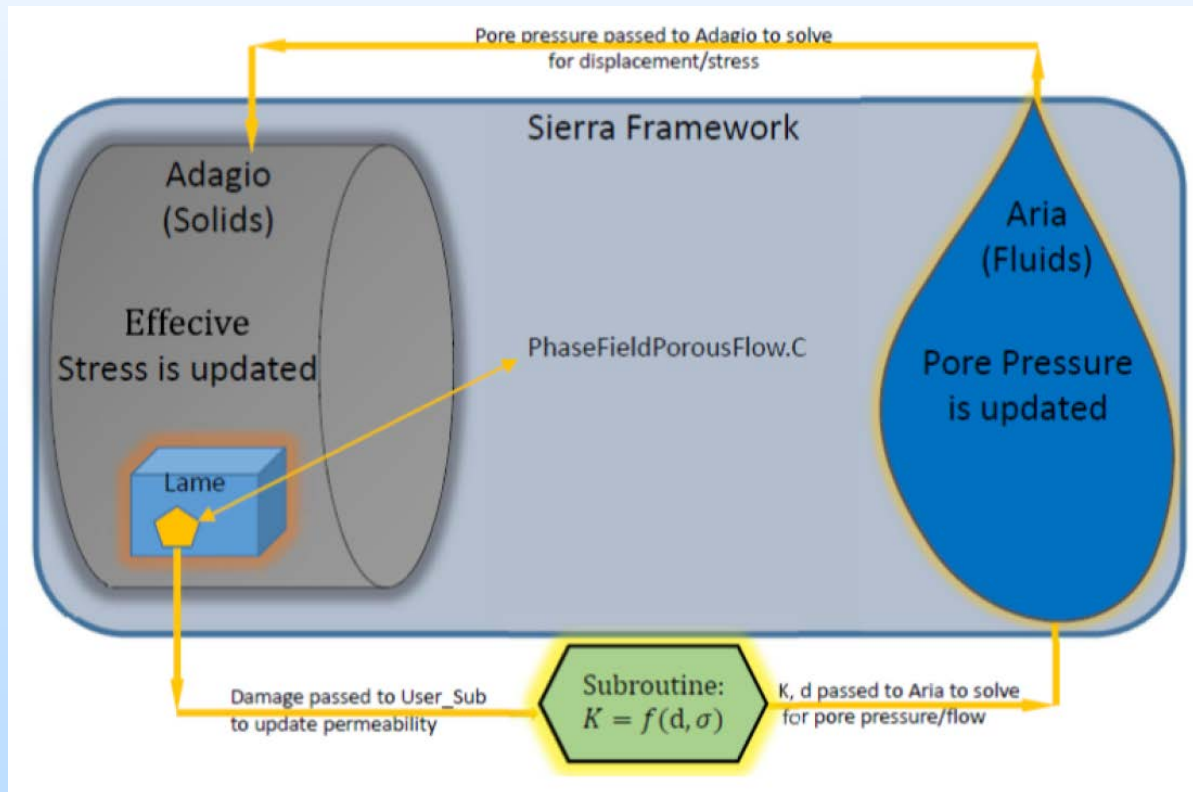
Wet carbonation lowers the strength of the cement

# Task 6: Numerical modeling

## Goal: Model fracture initiation on a field scale

Computationally couple the multi-phase flow of fluids through poro-elastic media and fracture propagation

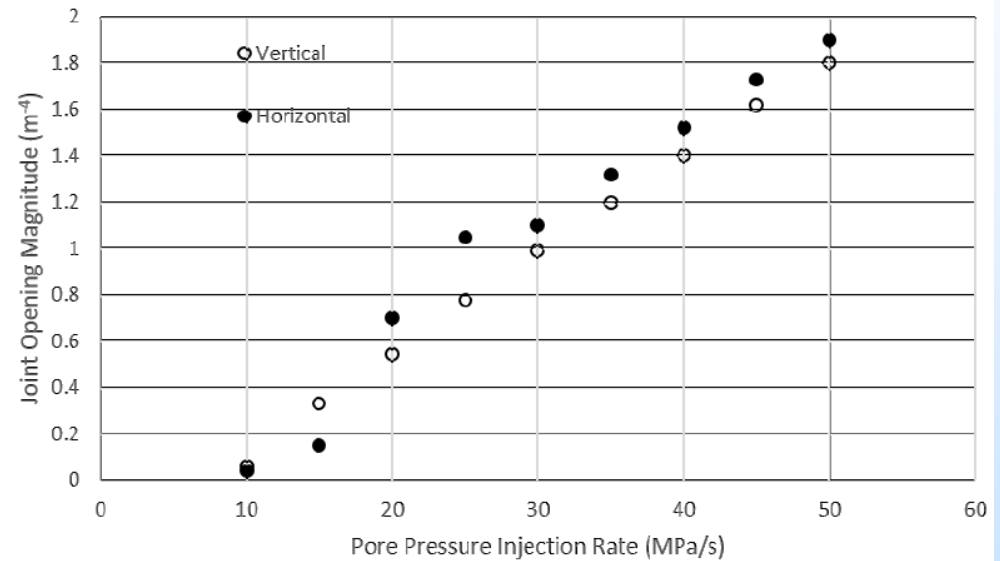
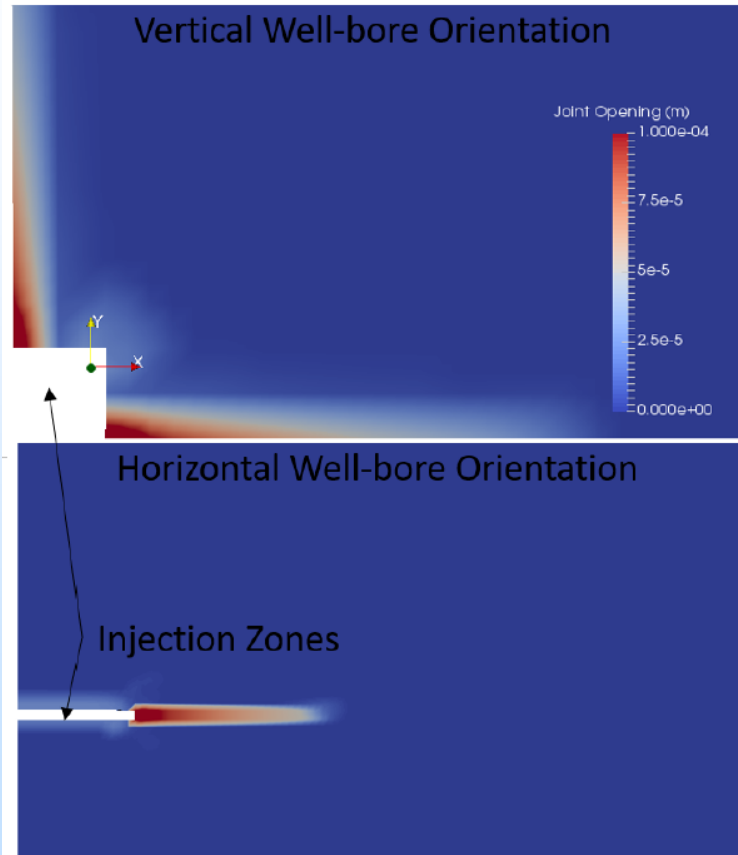
### Loose Two-way Coupling of Multi-Physics using Arpeggio



Introduce phase field modeling into Sandia framework.

Nonlinear material model for rock

# Task 6: Numerical modeling



**Next step: implement 2 phase flow framework (brine and CO<sub>2</sub>), study introduction of nanoparticles into the fluid.**

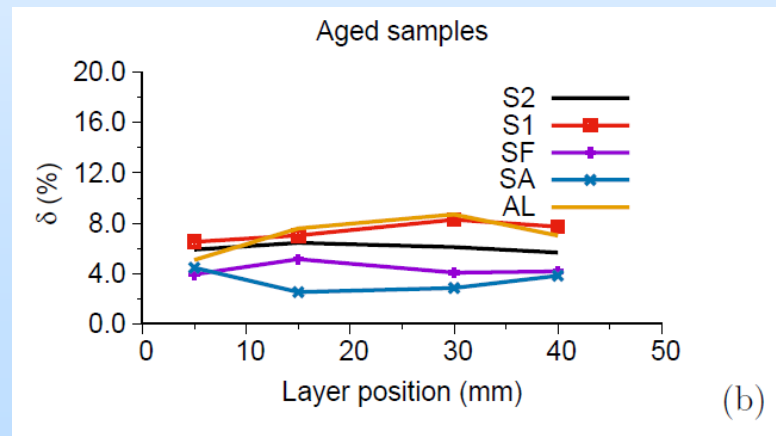
# Accomplishments to Date

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- Selected best healing agent.
- Completed bench-scale electro-migration testing.
- Conducted the design of a small scale wellbore test system.
- Studied different testing methods to measure porosity distribution in well cement.
- Experimental comparison has been achieved for numerical models of species transport, carbonation, and rust penetration.
- Introduced phase field modeling capabilities into Sandia's field scale fracture model.

# Lessons Learned

- Particle agglomeration can impede their movement through the leakage pathways
- Leakage pathways are very sensitive to the stiffness of the steel pipe, i.e.. the deterioration state of the wellbore is an important parameter for this repair technology
- Need to consider bigger particles for aged samples



# Synergy Opportunities

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The injection method may be used for sealing (healing) agents other than nano- and micro-particles.

## **In the current session**

P2 – Using mineral precipitation method.

P3 – Using microbially-induced calcite precipitation.

P7 – Using nanocomposite materials for wellbore seal repair

## **Other sessions**

Applications of nanoparticles for *hydraulic fracturing*

The evaluation methods and the simulation models may also be used for the technology.

# Project Summary

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## – Key Findings

- The technology performs as expected on the bench scale platform.
- The best healing agents have been identified as 22 nm nanosilica when using this repair technology.
- We have the tools to model rust penetration, carbonation, stiffness development of the cement, and fracture initiation due to fluid pressure.

## – Next Steps

- Construct and test technology in the large scale lab chamber.
- Correlate repair technology control parameters to different types of leakage networks.
- Model the complete repair process.

# Appendix

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These slides will not be discussed during the presentation, but are mandatory.



# Benefit to the Program

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The overall goal of the project is to develop a new technology that can repair cement casing leakage of the wellbore and reduce the risk of steel corrosion. The leakage problem will be solved by injecting nanoparticles electrochemically so the cement materials will be densified, and the corrosion risk will be reduced by removing some of the harmful ions in the system.

## **Program goals addressed:**

- Develop and validate technologies to ensure 99 percent storage permanence;
- Develop technologies to improve reservoir storage efficiency while ensuring containment effectiveness.

# Benefit to the Program

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## **Project benefits:**

- Development of advanced materials and methods that have the ability to prevent or remediate detected leaks in complicated environments under a variety of pressure, temperature, and chemical conditions to ensure CO<sub>2</sub> permanence within the storage formation;
- Theoretical and numerical models to demonstrate potential long-term (i.e., at least 50 years) feasibility and effectiveness of the new technology.

# Project Overview

## Goals and Objectives

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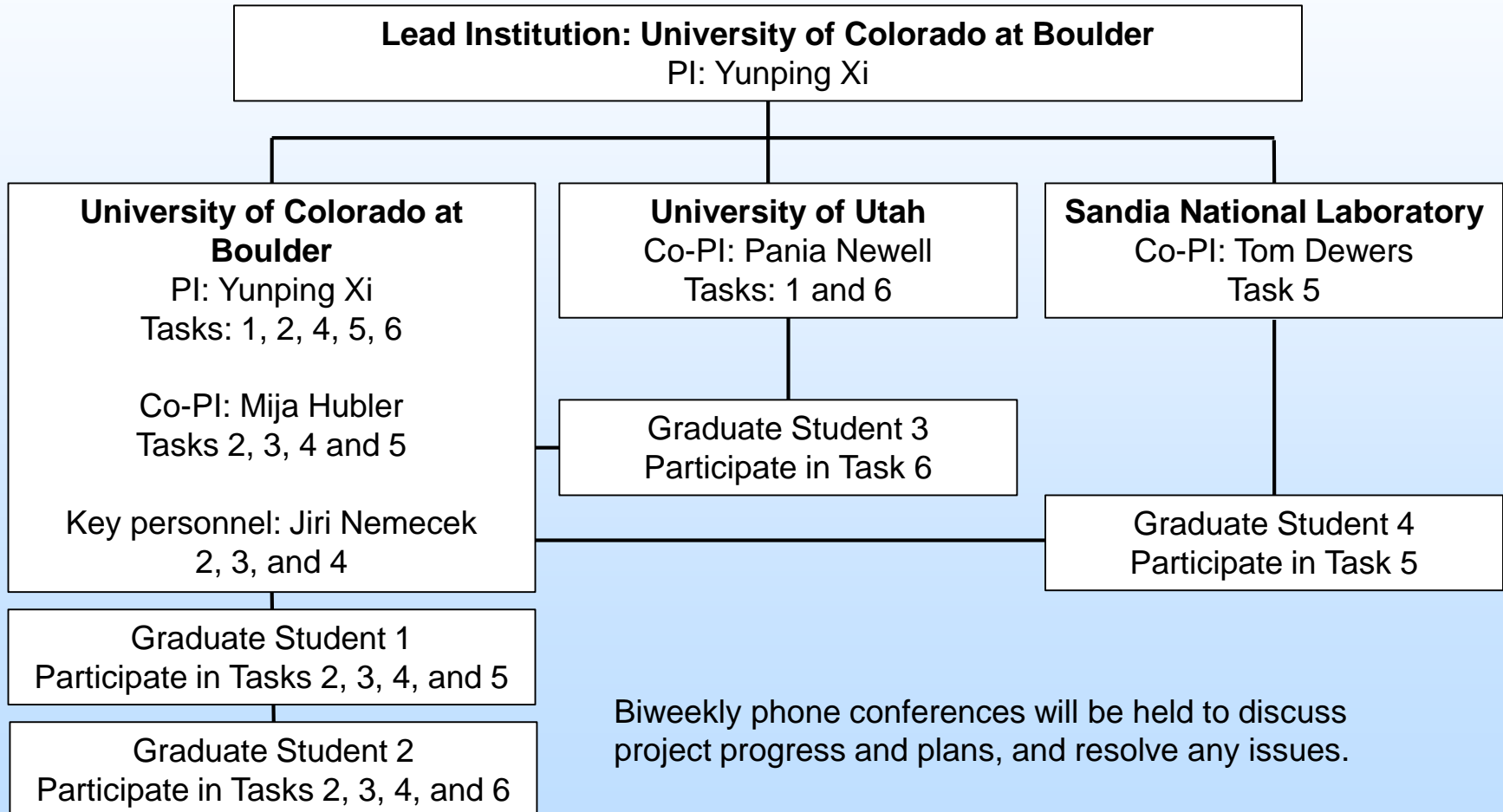
**Objective 1:** Development of the injection technology for leakage repair

*Success criteria: we will seal artificially damaged samples and evaluate their mechanical properties and ultrasonic properties to reveal improvement.*

**Objective 2:** Development of a new numerical simulation model that can simulate and predict the performance of the new wellbore repair technology

*Success criteria: we will compare numerical results with experiments for validation.*

# Organization Chart



# Gantt Chart

Task #	Task	Year 1: Budget Period 1				Year 2: Budget Period 2				Year 3: Budget Period 3			
		1st Qtr	2nd Qtr	3rd Qtr	4th Qtr	1st Qtr	2nd Qtr	3rd Qtr	4th Qtr	1st Qtr	2nd Qtr	3rd Qtr	4th Qtr
1	Project Management, Planning and Reporting												
1.1	Project Management Plan	PMP											
1.2	Project Planning and Reporting			Presentation	Report					Report			Final Report
2	Development of an electro-migration unit system and testing							Presentation					
2.1	Development of an electro-migration unit system												
2.2	Testing with the electro-migration unit system												
3	Selection of Healing agents									Report			
3.1	Nanoparticle testing												
3.2	Nanoparticle based slurry testing												
3.3	Selection of healing agents												
4	Small-scale wellbore test system												Presentation
	Design and construction of test system												
5	Evaluation of the effectiveness of the technology												Report
5.1	Strength, stiffness, and transport properties												
5.2	Microscopic study												
5.3	Fracture testing and analysis												
6	Numerical modeling and verification												
6.1	Numerical modeling for ionic removal												
6.2	Numerical modeling for injection of healing agents												
6.3	Numerical modeling of fracture using Kayenta and Sierra Mechanics												Model

# Bibliography

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## Journal paper

Nemecek, J., Li, L., and Xi, Y. (2017) “Electrokinetic Nanoparticle Injection for Remediating Leaks in Oil Well Cement”, submitted to *Construction and Building Materials*, reviewed and under revision.

Al Wakeel S., Nemecek J., Linfei L., Xi Y., & Hubler M. (2017) “Effect of particles injection on the fracture toughness of cracked well cement.” *International Journal of Greenhouse Gas Control*. Under review.

## Conference presentation with paper

Culp, D., Newell, P., Tupek, M., Hubler, M. (2017) Two-way Coupling of fracture and fluid flow using a phase-field model. ARMA June 28<sup>th</sup> San Francisco, CA.

## Conference presentation

Xi, Y., Hubler, M., Dewers, T., Newell, P. (2017) Nanoparticle Injection Technology for Remediating Leaks of CO<sub>2</sub> Storage Formation, Nanotech Conference in Washington DC, May 17, 2017.

Hubler, M., Li, L., Mahnaz, S., Xi, Y., Dewers, T., and Newell, P. (2016) Electrochemical nanoparticle injection technology for remediating leaks.” *Carbon Capture, Utilization, and Storage Conference*, June 14<sup>th</sup>, Tysons, VA.